



'07 | 22-25 October 2007  
Vienna, Austria

## VENDOR HEADQUARTERS

Take advantage of having a private meeting room for your client meetings on the exhibit floor at the World of Health IT Conference & Exhibition. There are a limited number of Vendor Headquarters—beat the rush and reserve your meeting space today!

### **Benefits of Vendor Headquarters space at the World of Health IT Conference & Exhibition:**

- Client meetings
- Sales meetings
- Focus groups
- Training sessions
- Relaxation room for staff
- Space is ONLY €150 per square meter (for Corporate Members)
- Your clients and sales staff will already be in the same location
- CONVENIENCE

### **General Information:**

Vendor Headquarters are available exclusively to exhibiting companies. Available size is 3m x 6m or may be customized to meet your specifications. Vendor Headquarters space includes: 4 hard walls with lockable door and an identification sign with your company logo.

**The exhibitor will be responsible for charges to furnish and equip the vendor headquarter space. Please use the forms provided to you in your Exhibitor Service Manual to order additional items and/or services.**

### **Your Vendor Headquarters spaces may be used during the following hours:**

Monday, 22 October, 12:00-18:00 (Staff only)

Monday, 22 October, 18:00-20:30

Tuesday, 23 October, 10:00-19:00 (if using during non exhibit hours, you need to fill out a private demonstration form)

Wednesday, 24 October, 10:00-19:00 (if using during non exhibit hours, you need to fill out a private demonstration form)

If you are planning to use your Vendor Headquarter during non exhibit hours for delegates, you must fill out a private demonstration form. Security will not allow any attendee onto the show floor during non exhibit hours unless a representative from your company is present outside the exhibition hall and your company name is on the private demonstration list.

### **To Rent a Vendor Headquarters, please contact:**

Kelly Laidler, +1-312-915-9285, [klaidler@worldofhealthit.org](mailto:klaidler@worldofhealthit.org)

Tia Peterson, +1-312-915-9232, [tpeterson@worldofhealthit.org](mailto:tpeterson@worldofhealthit.org)

David White, +1-312-915-9508, [dwhite@worldofhealthit.org](mailto:dwhite@worldofhealthit.org)

### **Space Production Questions, please contact:**

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